

TEKNOCOAT AQUA PRIMER 1867-50
Water borne primer
1867-50

TYPE	Water borne primer for blocking discoloration of knots.
USE	For pine wood panels.
SPECIAL PROPERTIES	Only for indoor use.

TECHNICAL DATA

Density	Approx. 1.23 kg/l
Solids	48 % by weight 35 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet
Storage	See label
System	TEKNOCOAT AQUA PRIMER 1867-50 is normally sprayed in one layer, 90-180 g/m ² . Best resistance against knot discoloration is achieved when applying two thin layers compared to one thick layer. Only fladder or very slight sanding is recommended. Overcoating with water borne topcoats or water borne UV.

DIRECTIONS FOR USE

Application method	Conventional spraying. Airless spraying. Airmix spraying.						
Drying time	<table><tr><td></td><td><u>20 °C</u></td><td><u>20 min./ 50 °C</u></td></tr><tr><td>Dry for handling</td><td>2 h</td><td>After cooling</td></tr></table>		<u>20 °C</u>	<u>20 min./ 50 °C</u>	Dry for handling	2 h	After cooling
	<u>20 °C</u>	<u>20 min./ 50 °C</u>					
Dry for handling	2 h	After cooling					
Thinner	Water						
Cleaning	Water						

HEALTH AND SAFETY See Safety Data Sheet.

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